



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBEM622U3001101-1
Job Sheet 181879



Part No: RBEM622U3001101-1

Job Qty: 1 ea

Part Name: Extractor Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/10/18

Job Tracking No:

Due Date: 8/20/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM622U3001101 Rev. 2 IPP Rev. A 18.06.26 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/20/18	8/20/18	0.00	0.00	Start Up Large Fab-7		<i>EZ</i>
100	Large Fab	1 pcs	8/20/18	8/20/18	0.08	0.25	Large Fab 3		<i>EZ</i>
110	QC	1 pcs	8/20/18	8/20/18	0.00	0.00	QC9		<i>CPC</i>
120	QC	1 pcs	8/20/18	8/20/18	0.00	0.00	QC5		<i>CPC</i>
130	Outsource	1 pcs	8/20/18	8/20/18	0.00	0.00	Outsource12		
140	Packaging	1 pcs	8/20/18	8/20/18	0.00	0.00	Packaging2		<i>GA</i> OCT 2 2018
150	QC	1 pcs	8/20/18	8/20/18	0.00	0.00	QC6		<i>GA</i> 38
160	Packaging	1 pcs	8/20/18	8/20/18	0.00	0.00	Packaging3-2		<i>GA</i> 21 OCT 15 2018
170	QC21-SA	1 Ea	8/20/18	8/20/18	0.00	0.00	QC21		<i>GA</i> 21 OCT 15 2018

Part Op 100 - Weld as per DWG.

Descriptions: 130 - Issue P/O to GROUPE ALTECH; PO 041215 -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 1018/4140 -Certificate of Conformity is required

140 - Receive

160 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBEM622U3001101-3	Center	1 Ea (1 ea)	90-Start up Operation	<i>5113884</i>
RBEM622U3001101-5	Ear <i>GA134A</i>	3 Ea (3 ea)	90-Start up Operation	<i>5107086</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start			2	0
			18	0

Container No: S114868



Part: RBEM622U3001101-1

Job No: 181879

Serial No/Batch: S114868

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 10/01/18

Plex 10/1/18 6:54 AM dart.larocque.eric



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041215**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO041215
PO Date: 10/2/18
Due Date: 10/5/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	181879	RBEM622U3001101-1	Extractor Weldment -Issue P/O to GROUPE ALTECH; PO -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 1018/4140 -Certificate of Conformity is required	Firmed	-	10/5/18	1 pcs	0 pcs	1 pcs	\$120.00/pcs	\$120.00
Grand Total:											\$120.00

DAS
38
9-18

2X OCT 12 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041215

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/2/18 10:54 AM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(013178-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

013178 - 1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.				
11-Oct-2018		Aman			PO041215				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order	
1	RBEM622U3001101-1 Rev.	RBEM622U3001101-1 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL MIL-PRF-16173 GRADE 3 CLASS 1 WIPE OF EXCESS OIL	BLACK-OXIDE CH	2	2	0	0	0	DAS 38 9-89

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.